

Original instruction

GENERAL SAFETY INSTRUCTIONS

WARNING! Read all instructions. Failure to follow all instructions listed below may result in electric shock, fire and /or serious injury. The term "power tool" in all of the warnings listed below refers to your mains operated power tool.

SAVE THESE INSTRUCTIONS.

1) WORK AREA

a) **Keep work area clean and well lit.** Cluttered and dark areas invite accidents.

b) Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.

c) Keep children and bystanders away while operating a power tool. Distractions can cause you to

2) ELECTRICAL SAFETY a) Power tool plugs must match the outlet. Never modify the plugs in any way. Do not use any adapter plugs with earthed grounded power tools. Unmodified plugs and matching outlets will

reduce risk of electric shock. b) Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.

c) **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.

Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. d) Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.

e) When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock. f) If operating a power tool in a damp location is unavoidable, use a residual current device (RCD)

protected supply. Use of an RCD reduces the risk of electric shock.

3) PERSONAL SAFETY

a) Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.

b) Use personal protective equipment. Always wear eye protection. protective equipment such as dust mask, no-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries. c) Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power

source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.

d) Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.

e) Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations

f) Dress properly. Do not wear loose clothing or jeweler. Keep your hair, clothing and gloves away

from moving parts. Loose clothes, jeweler or long hair can be caught in moving parts. g) If devices are provided for the connection of dust extraction and collection facilities, ensure these

are connected and properly used. Use of these devices can reduce dust related hazards.

4) POWER TOOL USE AND CARE

a) Do not force the power tool. Use the correct power tool for your application. The correct

power tool will do the job better and safer at the rate for which it was designed. b) Do not use the power tool if the switch does not turn it on and off. Any power tool that

cannot be controlled with the switch is dangerous and must be repaired. c) Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preven-

tive safety measures reduce the risk of starting the power tool accidentally. d)Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are danger-

ous in the hands of untrained users. e) Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained

f) **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.

g) Use the power tool, accessories and tool bits etc. in accordance with these instructions. taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

Have your power tool serviced by a qualified repair person using only identical replace**ment parts.** This will ensure that the safety of the power tool is maintained.

6) Drill Safety Warnings

a) Wear ear protectors when impact drilling. Exposure to noise can cause hearing loss. b) Use auxiliary handle(s), if supplied with the tool. Loss of control can cause personal injury.

c) Hold power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring or its own cord. Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric

NOTE The above warning applies only to impact drills and may be omitted for drills other than

Dear Customer,

Thank you for buying a KEN power tool. Should you have any questions, vagueness or second thoughts about our products, we recommend you to contact our experts in Sales and Service Departments, who will advise you and help you find the right answers to the set questions. Please contact our local distributors or dealers directly.

Through poor conditions of the electrical MAINS, shortly voltage drops can appear when starting the EQUIPMENT. This can influence other equipment (eg. Blinking of a lamp). If the MAINS-IMPEDANCE Zmax<0.272 OHM, such disturbances are not expected. (In case of need, you may contact your local supply authority for further information).

WASTE DISPOSAL AND ENVIRONMENT PROTECTION

The machine, accessories and packing should be sorted for environmental-friendly recycling. Only for EC countries:

◆ Do not dispose of power tools into household waste!

According the European Guideline 2002/96/EC for Waste Electrical and Electronic Equipment and its implementation into national right, power tools that are no longer usable must be collected separately and disposed of in an environmentally correct manner.

■TECHNICAL DATA

Туре	J1Z-SH01-16B 6816NB
Max. Diameter of Drilling Steel	Ф16тт
Max. Diameter of Milling Leaf	Ф130mm
Current Source	AC 220-240V~ 50Hz
Rated Input Power	1200W
Idling Rotational Speed	950/min
Weight	4.5kg
Standard Spare Parts	Drill Chunk Wrench 1PC Lateral Side Handle 1PC Back Handle 1PC Carbon Brush 2PCS Operating Handbook 1PC

■PRACTICAL TIPS

Do not drill into hidden electrical lines or gas and water pipes. Check the area to be worked with a

Use only correctly sharpened drill bits, which are suitable for the material being drilled. For precision working with metal and wood, place the machine in a drill stand.

If the drilling tool become jammed or gets caught, the slip clutch releases.

Remove the load from the machine immediately by pulling back the drilling tool. The tool belongs to I category tools, the using current source socket must have reliable earth, the

Please use the tri-cartridge twofold insulation electric cable which size is the same as the size of the tool when using the extended cable, and please confirm that the yellow & green double color

operator must wear insulated gloves or stand on the insulated pad if can't confirm the earth is

Please use an automatic electric interrupter (30mA) to protect operator's safety if it appears short circuit condition while working in the moist and narrow space with the tool although there's earth

■ MAINTENANCE AND CARE

wire is connected with the protective earth equipment.

Unplug the tool from the socket before performing any works on the tool!

Tool requires no special maintenance, but after some time you must control the parts that are submitted to wear-and-tear under normal operating conditions. This includes the control and replacement of carbon brushes and grease in reducing gear housing. Take the tool to an authorized

· Keep the tool and supply cord clean. Keep ventilation slots clean and open. Wipe the surface of

• It is not allowed to use household cleaning agents that contain petrol, trichloroethylene, ammonia and chlorides. These substances corrode and damage plastic parts of the tool. · Excessive sparking generally indicates the presence of dirt in the motor or abnormal wear on the

· In case of electric or mechanical failure, send the tool to a KEN authorized service centre for

■ SERVICING AND REPAIRS

If servicing is required, contact one of our listed service centers. It is not allowed and dangerous to

perform any individual work on the tool. ◆ Have the tool repaired by authorized persons.

◆ Any repairs of the tool in unauthorized service centers is performed at own responsibility.

◆ The owner of the tool is responsible for all works on the tool that were not performed in authorized service center, and therefore he losses the claim for guarantee.

SAFETY

Read these instructions before operating this power tool. They contain information which will enable you to use the tool safely and help protect those around you. A copy of this instruction leaflet should be kept with the tool so that you can refer to it quickly when undertaking work. Another copy should be made and safely away.

· Please check the drill bit fix at right place before operating.

• Ensure that drill bit don't touch with workpieces and others before starting tools. · It is necessary for long hair user to wear a calotte, and don't touch rotating parts with fingers and gloves when operating the tools in order to avoid enlacing.

· When drilling wall, floor board or other similar parts, should avoid gas pipe, water pipe and cable, and avoid to touch with steel parts.

· Please keep away touching with electric wire and drill bit when operating the tools. • Don't lay down the rotating tools, to switch off before putting down the tools.

· Don't touch the drill chuck or other parts around drill chuck immediately after using the tools because the parts with high temperature will harm your skin.

• Use the same specified and double-insulation cable when prolonging electric wire.

We declare under our sole responsibility that the product described under "Technical Data" fulfills all the relevant provisions of the directives 2006/42/EC and the following harmonized standards documents have been used: EN 60745-1; EN 60745-2-1.

Winnenden, 2012-06-06 flu /pml

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SYMBOL V :Volts

▲ :Safety alert

Hz:Hertz

W :Watts

Discoulation :Double insulation :Double insulation :Wear eye protection

() :Wear a dust mask

before stariting the machine.

🛮 :Waste electrical products should not :Wear ear protection be disposed of with household waste. Please recycle where facilities exist. Check wity your Lecal Authority or

n₀ :No load Speed ~ :Altenating Current retailer for recycling advice. min⁻¹:Revolutions or reciprocations per minute **C** €:CE conformity.

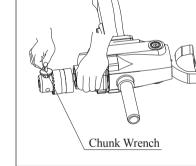
■OPERATION *Observe correct mains voltage: The voltage of the power source must agree with the voltage specified on the nameplate of the machine.

◆Assemble or Disassemble the Drill Bit Insert the drill to the chunk, insert the drill chunk wrench into the three bores on the chunk, and rotate the wrench in a clockwise direction until clamp the drill.

Rotate the wrench in a counter clockwise direction can make the chunk released to disassemble the drill (Picture One).

The lateral side handle can be assembled on the

body of tool very conveniently (Picture Two).



♦Lateral Side Handle

PARTS LIST of the Mod.6816NB ELECTRIC DRILL STIRRER

Ball bearing 6203-2RZ 33 231050

Ball bearing | 6200-2RS | 45 | 318001

40 28 432005

30 | 433006

32 252001

34 235001

608-27 36 231010

 $M_{5\times40}$ 41 221011

14 | 43 | 445018 |

607-2RS 48 628009

M5×35 | 35 | 168002A | Back cap

231017

314067

42 332006

44 | 443007

314066

4×13 | 31 | 165007A | Back handle

Drill Chunk

Bearing cap

Key

Bearing sleeve

Screw

Ball bearing

Steel Ball

First big gear

Screw

Second big gear

Retainer

Medal bearing

Rotor

Ball retainer

Bearing sleeve

Stator

164001A Motor housing

23 | 231148 | Screw assembled | M5×65 | 50 | 222001

133038

276002

143020

211054

136046

252005

163005A

18 211040

19 | 442008

24 441010

Name

Brush holder

Brush cap

Retainer

Screw

Screw

Screw

Screw

Left handle

Screw

Cord sleeve

Swift

Capacitor

Cord clamp

Right handle

Power cord

Wrench

Screw

712023 Handle assembled

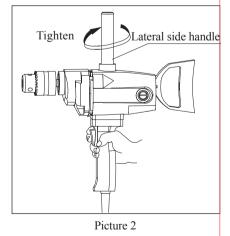
338003 Rubber sleeve

M8×20

ST4×16

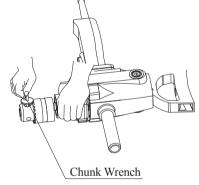
26 | 627018 | Subsidiary handle

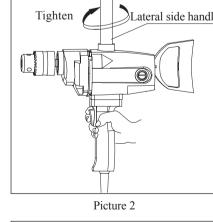
29 | 431009B | Carbon brush



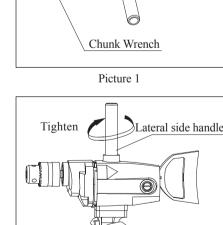
◆Switch on/off

The tool switch can be locked if the users need to make the tool run continuously, please press the locking button at the time of pressing the switch trigger completely, press the switch trigger again and loose it can relief the locking (Picture





Press the switch trigger of tool, it starts up. Loose the trigger, the tool is under closed

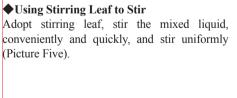


Switch trigger/ Self-locking button/L Picture 3

◆Assemble and Disassemble the Back Handle

Aim the back handle at the cone bore of the enclosure backside; screw it with M8X25 crossing slot screw tightly. Thus, it's not only convenient to operate, but also lift (Picture

※Please switch off the current source of the tool and draw out the electric plug before assembling the back handle, and it can only use M8X25 crossing slot screw, otherwise, it's possible to damage the tool or dandify body.

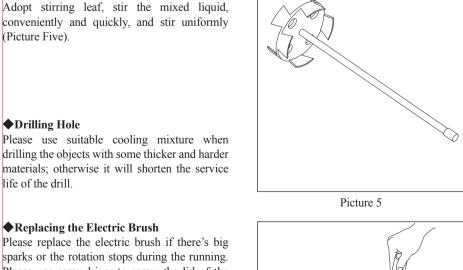


♦Drilling Hole Please use suitable cooling mixture when drilling the objects with some thicker and harder

life of the drill.

◆Replacing the Electric Brush Please replace the electric brush if there's big sparks or the rotation stops during the running. Please use screwdriver to screw the lid of the electric brush and take out the wearing electric brush and install the new ones, and please use hands to try and confirm it can slide freely in the slot, and then install and screw the lid of the electric brush. Please replace two brushes at the same time, and use the specified "KEN" brand

electric brush (Picture Six).



Picture 4

M8×20 Screw

