

GENERAL SAFETY INSTRUCTIONS

WARNING! Read all instructions. Failure to follow all instructions listed below may result in electric shock, fire and /or serious injury. The term "power tool" in all of the warnings listed below refers to your mains operated power tool.

SAVE THESE INSTRUCTIONS.

1) WORK AREA

- a) Keep work area clean and well lit. Cluttered and dark areas invite accidents.
- b) Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- c) Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

2) ELECTRICAL SAFETY

- a) Power tool plugs must match the outlet. Never modify the plugs in any way. Do not use any adapter plugs with earthed power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- b) Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- c) Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- d) Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- e) When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.

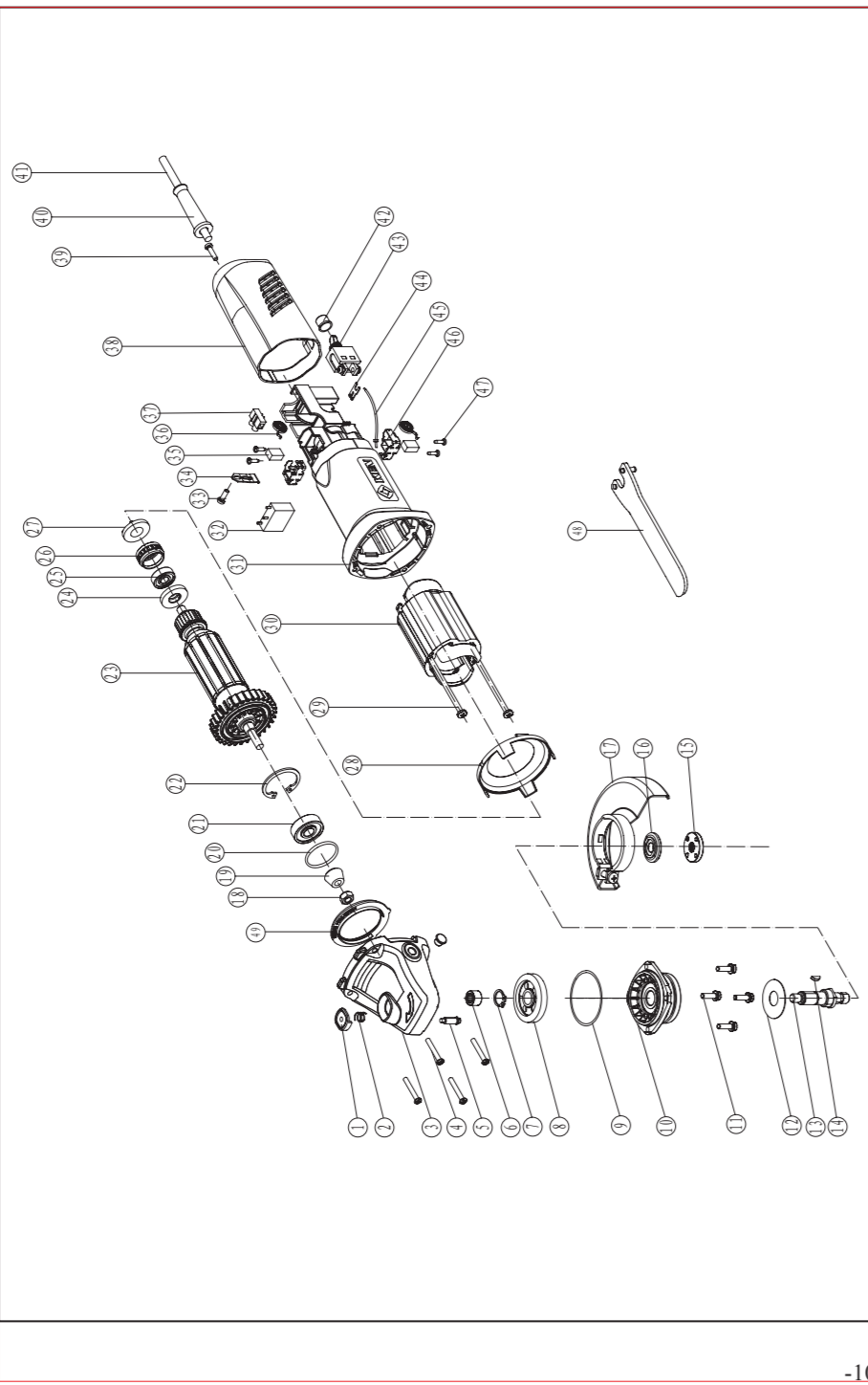
3) PERSONAL SAFETY

- a) Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
- b) Use safety equipment. Always wear eye protection. Safety equipment such as dust mask, no-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- c) Avoid accidental starting. Ensure the switch is in the off position before plugging in. Carrying power tools with your finger on the switch or plugging in power tools that have the switch on invites accidents.
- d) Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e) Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- f) Dress properly. Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewelry or long hair can be caught in moving parts.
- g) If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of these devices can reduce dust related hazards.

4) POWER TOOL USE AND CARE

- a) Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- b) Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c) Disconnect the plug from the power source before making any adjustment, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.

-1-



-10-

PARTS LIST of the Mod.9710 ANGLE GRINDER

No.	Code	Name	Remark	No.	Code	Name	Remark
1	317031	Press-button		27	3370130	rubber flower mat	
2	151005	Spring		28	3210740	Air deflector	
3	162138	Gear box		29	2210210	Tapping screw	
4	221011	Screw		30	4412330	Field	
5	145034	Locking pin		31	3131940	Motor housing	
6	212007	Needle bearing		32	4430060	Capacitor	
7	252004	Retainer	12	33	2210070	Screw	ST4*12
8	137062	Big gear		34	1100300	Cord clamp	
9	333020	O ring		35	431140B0	Carbon Brush(saft)	
10	324023	Alu. flange		36	1530020	Spire Spring	
11	221184	Tapping screw		37	4370020	Connector	
12	115001	Dust protector		38	3150690	Rear cap	
13	133142	Spindle		39	2210080	Tapping screw	
14	276001	Key		40	3320210	Cord sleeve	
15	1390360	Outer flange		41	4112560	Power cord	
16	1390311	Inner flange		42	3350180	Switch cap	
17	1121300	Wheel guard		43	445003C0	Switch	
18	2630100	Nut	M6	44	4360680	Terminal block	
19	1370630	Small gear		45	4150600	Wire	
20	3330020	O ring		46	4340350	Brush	
21	2110230	Bearing	629-2RS	47	2210010	Screw	
22	2510130	Retainer	26	48	6230650	Spanner	
23	4421350	Armature		49	3190600	Dust protector	
24	3190510	Plastic retainer					
25	2111180	Bearing	607-2RS				
26	3310380	Bearing sleeve					

-9-

- d) Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- e) Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tools operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- f) Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- g) Use the power tool, accessories and tool bits etc., in accordance with these instructions and in the manner intended for particular type of power tool, taking into account the working conditions and the work to be performed. Use the power tool for operations different from those intended could result in a hazardous situation.
- 5) SERVICE
Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

Dear Customer,

Thank you for buying a KEN power tool. Should you have any questions, vagueness or second thoughts about our products, we recommend you to contact our experts in Sales and Service Departments, who will advise you and help you find the right answers to the set questions. Please contact our local distributors or dealers directly.

Safety Warnings Common for Grinding Operations:

- a) **This power tool is intended to function as a grinder tool. Read all safety warnings, instructions, illustrations and specifications provided with this power tool.** Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.
- b) **Operations such as sanding, wire brushing, polishing or cutting-off are not recommended to be performed with this power tool.** Operations for which the power tool was not designed may create a hazard and cause personal injury.
- c) **Do not use accessories which are not specifically designed and recommended by the tool manufacturer.** Just because the accessory can be attached to your power tool, it does not assure safe operation.
- d) **The rated speed of the accessory must be at least equal to the maximum speed marked on the power tool.** Accessories running faster than their rated speed can break and fly apart.
- e) **The outside diameter and the thickness of your accessory must be within the capacity rating of your power tool.** Incorrectly sized accessories cannot be adequately guarded or controlled.
- f) **The arbour size of wheels, flanges, backing pads or any other accessory must properly fit the spindle of the power tool.** Accessories with arbour holes that do not match the mounting hardware of the power tool will run out of balance, vibrate excessively and may cause loss of control.
- g) **Do not use a damaged accessory. Before each use inspect the accessory such as abrasive wheels for chips and cracks, backing pad for cracks, tear or excess wear, wire brush for loose or cracked wires. If power tool or accessory is dropped, inspect for damage or install an undamaged accessory. After inspecting and installing an accessory, position yourself and bystanders away from the plane of the rotating accessory and run the power tool at maximum no-load speed for one minute.** Damaged accessories will normally break apart during this test time.
- h) **Wear personal protective equipment. Depending on application, use face shield, safety goggles or safety glasses.** As appropriate, wear dust mask, hearing protectors, gloves and workshop apron capable of stopping small abrasive or workpiece fragments. The eye protection must be capable of stopping flying debris generated by various operations. The dust mask or respirator must be capable of filtering particles generated by your operation. Prolonged exposure to high intensity noise may cause hearing loss.
- i) **Keep bystanders a safe distance away from work area. Anyone entering the work area must wear personal protective equipment.** Fragments of workpiece or of a broken accessory may fly away and cause injury beyond immediate area of operation.

-2-

- j) **Hold power tool by insulated gripping surfaces only, when performing an operation where the cutting accessory may contact hidden wiring or its own cord.** Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and shock the operator.
- k) **Position the cord clear of the spinning accessory.** If you lose control, the cord may be cut or snagged and your hand or arm may be pulled into the spinning accessory.
- l) **Never lay the power tool down until the accessory has come to a complete stop.** The spinning accessory may grab the surface and pull the power tool out of your control.
- m) **Do not run the power tool while carrying it at your side.** Accidental contact with the spinning accessory could snag your clothing, pulling the accessory into your body.
- n) **Regularly clean the power tools air vents.** The motor's fan will draw the dust inside the housing and excessive accumulation of powdered metal may cause electrical hazards.
- o) **Do not operate the power tool near flammable materials.** Sparks could ignite these materials.
- p) **Do not use accessories that require liquid coolants.** Using water or other liquid coolants may result in electrocution or shock.

Further safety instructions for all operations

Kickback and Related Warnings

Kickback is a sudden reaction to a pinched or snagged rotating wheel, backing pad, brush or any other accessory. Pinching or snagging causes rapid stalling of the rotating accessory which in turn causes the uncontrolled power tool to be forced in the direction opposite of the accessory's rotation at the point of the binding. For example, if an abrasive wheel is snagged or pinched by the workpiece, the edge of the wheel that is entering into the pinch point can dig into the surface of the material causing the wheel to climb out or kick out. The wheel may either jump toward or away from the operator, depending on direction of the wheels movement at the point of pinching. Abrasive wheels may also break under these conditions. Kickback is the result of power tool misuse and/or incorrect operating procedures or conditions and can be avoided by taking proper precautions as given below.

- a) **Maintain a firm grip on the power tool and position your body and arm to allow you to resist kickback forces. Always use auxiliary handle, if provided, for maximum control over kickback or torque reaction during start-up.** The operator can control torque reactions or kickback forces, if proper precautions are taken.
- b) **Never place your hand near the rotating accessory.** Accessory may kickback over your hand.
- c) **Do not position your body in the area where power tool will move if kickback occurs.** Kickback will propel the tool in direction opposite to the wheels movement at the point of snagging.
- d) **Use special care when working corners, sharp edges etc. Avoid bouncing and snagging the accessory.** Corners, sharp edges or bouncing have a tendency to snag the rotating accessory and cause loss of control or kickback.
- e) **Do not attach a saw chain woodcarving blade or toothed saw blade.** Such blades create frequent kickback and loss of control.

Safety Warnings Specific for Grinding and Abrasive Cutting-Off Operations:

- a) **Use only wheel types that are recommended for your power tool and the specific guard designed for the selected wheel.** Wheels for which the power tool was not designed cannot be adequately guarded and are unsafe.
- b) **The guard must be securely attached to the power tool and positioned for maximum safety, so the least amount of wheel is exposed towards the operator.** The guard helps to protect operator from broken wheel fragments and accidental contact with wheel.
- c) **Wheels must be used only for recommended applications. For example: do not grind with the side of cut-off wheel.** Abrasive cut-off wheels are intended for peripheral grinding, side forces applied to these wheels may cause them to shatter.
- d) **Always use undamaged wheel flanges that are of correct size and shape for your selected wheel.** Proper wheel flanges support the wheel thus reducing the possibility of wheel breakage. Flanges for cut-off wheels may be different from grinding wheel flanges.
- e) **Do not use worn down wheels from larger power tools.** Wheel intended for larger power tool is not suitable for the higher speed of a smaller tool and may burst.

-3-

TECHNICAL DATA

Type	S1M-SH25-100B 9710
Size of Emery Wheel	100×5×16mm (Outer Diameter × Thickness × Bore Diameter)
Maximum Using Circumference Speed of the Emery Wheel	80m/s
Current Source	220-240V~ 50Hz
Rated Input Power	710W
Rated speed	11000r/min
Weight	1.5kg
Standard Spare Parts	Special Wrench 1PC Safety Guard 1PC Carbon Brush 2PCS Operating Handbook 1PC

-8-

- ◆ Prohibit doing grinding and cutting work on the condition that the protective shield has been dismantled. When putting away the tool, please do switch off the current source and wait for the emery wheel completely stops.

MAINTENANCE AND CARE

- Unplug the tool from the socket before performing any works on the tool!
- Tool requires no special maintenance, but after some time you must control the parts that are submitted to wear-and-tear under normal operating conditions. This includes the control and replacement of carbon brushes and grease in reducing gear housing. Take the tool to an authorized service centre.
- Keep the tool and supply cord clean. Keep ventilation slots clean and open. Wipe the surface of the tool with a soft cloth!
- It is not allowed to use household cleaning agents that contain petrol, trichloroethylene, ammonia and chlorides. These substances corrode and damage plastic parts of the tool.
- Excessive sparking generally indicates the presence of dirt in the motor or abnormal wear on the carbons.
- In case of electric or mechanical failure, send the tool to a KEN authorized service centre for repair.

SERVICING AND REPAIRS

- If servicing is required, contact one of our listed service centers. It is not allowed and dangerous to perform any individual work on the tool.
- ◆ Have the tool repaired by authorized persons.
- ◆ Any repairs of the tool in unauthorized service centers is performed at own responsibility.
- ◆ The owner of the tool is responsible for all works on the tool that were not performed in authorized service center, and therefore he loses the claim for guarantee.

WASTE DISPOSAL AND ENVIRONMENT PROTECTION

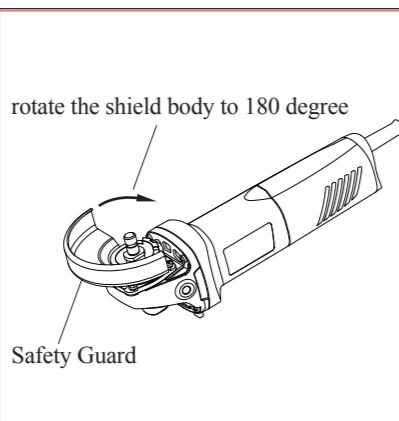
- The machine, accessories and packing should be sorted for environmental-friendly recycling. Only for EC countries:
- ◆ Do not dispose of power tools into household waste!
- According the European Guideline 2002/96/EC for Waste Electrical and Electronic Equipment and its implementation into national right, power tools that are no longer usable must be collected separately and disposed of in an environmentally correct manner.

-7-

OPERATION

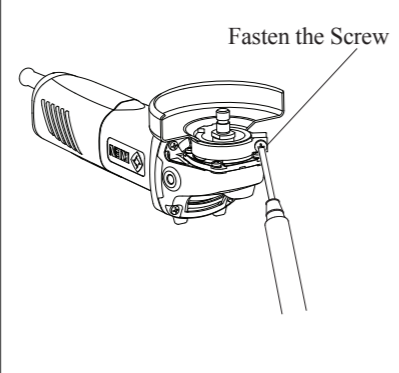
Protective Shield of the Emery Wheel

Please aim the convex end of the emery wheel shield to the slot mouth of the front cover, and then rotate the shield body to 180 degree (Picture One).



picture 1

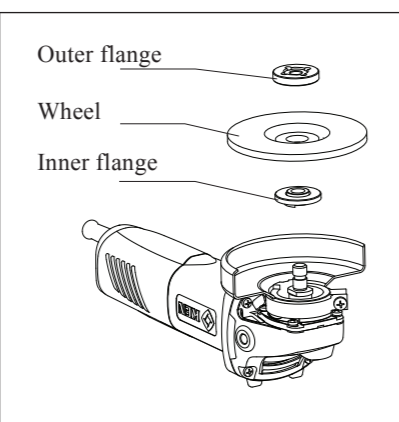
Tighten the fastening screw (Picture Two)



picture 2

Assemble or Disassemble the Emery Wheel

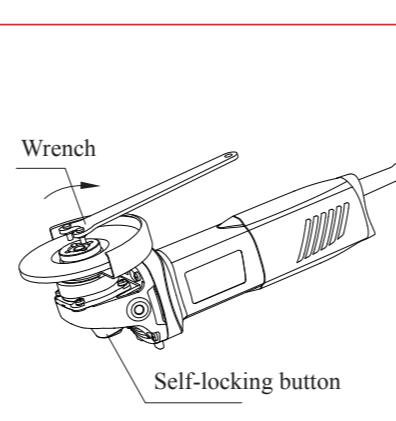
Equip the inner flange on the output axis, and then equip the emery wheel on the inner flange, screw the outer flange the output axis (Picture Three).



picture 3

-4-

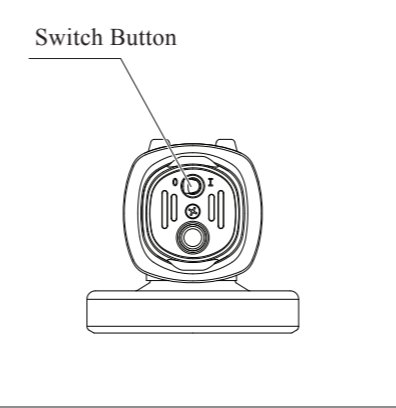
Press the self-locking button, use the special wrench to screw the upper pressure plate tightly (Picture Four).



picture 4

Switching on/off

Press and push the on/off switch button to "I" position, the switch on and then tool starts up. Press the back of switch button to "O" position, the switch button off, the tool will be turned off (Picture Five).

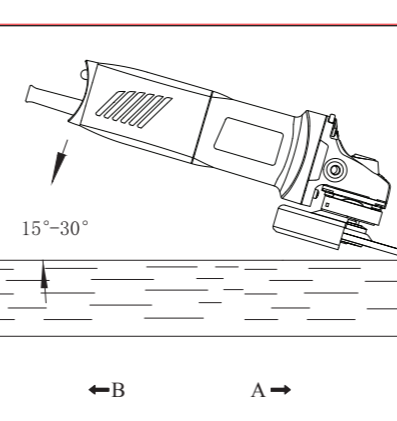


picture 5

-5-

Effective and Safe Grinding and Cutting Methods

- Please use the correct part of the emery wheel, otherwise it is easy to be damaged.
- The users can get satisfied effects if the users give 1/2 strength compared with the own weight of the tool. Over strength is easy to make the tool engine and emery wheel damaged because of overload.
- Generally speaking, please keep the grinding and cutting part of the emery wheel and disc in the scope of 15 to 30 degree with the surface of processing object. (Picture Six)
- When you use new emery wheel, please don't move the tool toward B direction, otherwise, the processing object is easy to cut-off. When the margin angle of the emery wheel turns round, the tool can be moved towards two directions of A and B (Picture Six).



picture 6

PRACTICAL TIPS

- ◆ Please use the cymbal shape emery wheel which linear velocity is higher than the speed stipulated on the name plate of the body, and use correct grinding and cutting face to do the processing. Don't use the upside face and side face of the emery wheel.
- ◆ The using emery wheel must be in complete and perfect working condition, it has no disruption sound if beat it slightly with wooden mallet, the reserving period of the emery wheel shall not over one year, it only can be used after making tests of turn and hardness if the period has passed one year.
- ◆ Don't insert the electric source plug into the socket when assemble or disassemble the emery wheel. The maximum circumference speed of all the emery wheels shall not less than 4800m/min.

-6-



KEN Holding Co., Ltd.
No.5 Xinrong Rd., Xinqiao Town, Songjiang District, Shanghai China
<http://www.kenpowertools.com>

KEN and KEN logo are registered trademarks of KEN Holding Co., Ltd.. All rights reserved. No other company may use KEN logo unless it has the express written permission of KEN Holding Co., Ltd. or is licensed by KEN Holding Co., Ltd. to do so.

08/2014 5510371

Angle Grinder



9710 S1M-SH25-100B



original instructions