

Polymak®

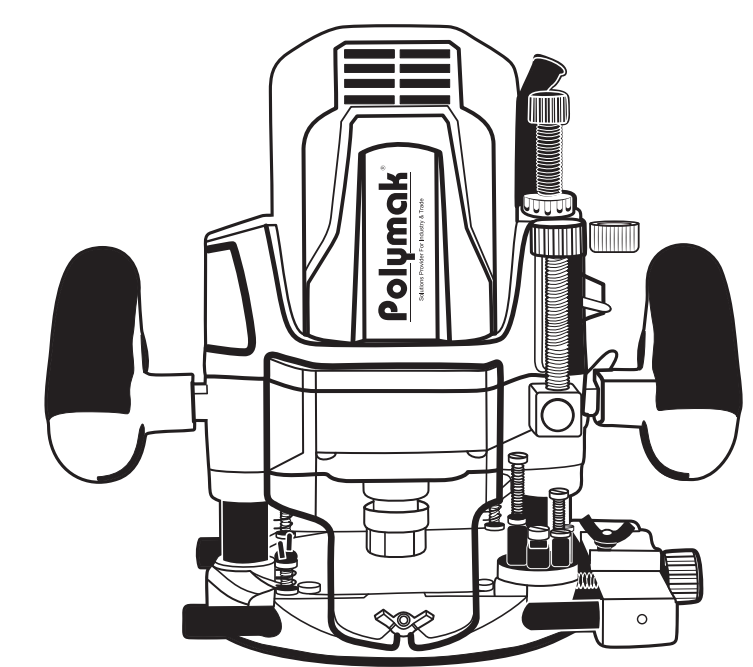
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Polymak®

ELECTRIC ROUTER

PM12ER

INSTRUCTION MANUAL



Read and follow all safety Precautions in instructions in instruction manual.

The symbols in instruction manual and the label on the tool

| | |
|--|--|
| | Double insulated for additional protection. |
| | Read the instruction manual before using. |
| | Wear safety glasses, hearing protection and dust mask. |
| | Waste electrical products should not be disposed of with household waste. Please recycle where facilities exist. Check with your Local Authority or retailer for recycling advice. |
| | Safety alert. Please only use the accessories supported by the manufacturer. |

GENERAL POWER TOOL SAFETY WARNINGS

⚠ WARNING Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.
Save all warnings and instructions for future reference.
The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

1) Work area safety

- Keep work area clean and well lit. Cluttered and dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

2) Electrical safety

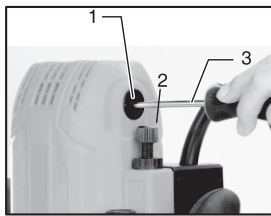
- Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- If operating a power tools in a damp location is unavoidable, use

| No. | Part Description | Qty. | No. | Part Description | Qty. |
|-----|---------------------|------|-----|------------------------------|------|
| 1 | Motor housing | 1 | 39 | Carbon brush | 2 |
| 2 | Stator | 1 | 40 | Brush holder | 2 |
| 3 | Fan baffle | 1 | 41 | Adjusting screw | 1 |
| 4 | Bearing | 1 | 42 | Bolt for adjusting nut | 1 |
| 5 | Rotor | 1 | 43 | Cable protector | 1 |
| 6 | Screw M4X10 | 2 | 44 | Cable end plug | 1 |
| 7 | Press plate | 1 | 45 | Supporting rod | 1 |
| 8 | Bearing | 1 | 46 | Spring | 2 |
| 9 | Right handle cover | 1 | 47 | Slide sleeve | 2 |
| 10 | Right handle | 1 | 48 | screw M5X10 | 2 |
| 11 | Support | 1 | 49 | Sieve component | 1 |
| 12 | O' Ring Ø20x2 | 2 | 50 | Wing nut M5X16 | 3 |
| 13 | Screw S15X40 | 4 | 51 | Spring | 4 |
| 14 | Spring | 1 | 52 | Screw | 1 |
| 15 | Left handle | 1 | 53 | Spring | 1 |
| 16 | Coilet nut | 1 | 54 | Bolt M5X40 | 1 |
| 17 | Left handle | 1 | 55 | Bolt M5X28 | 1 |
| 18 | Left handle cover | 1 | 56 | Bolt M5X16 | 1 |
| 19 | Screw M8X35 | 2 | 57 | Nut M5 | 3 |
| 20 | Yorsional spring | 1 | 58 | Positioning turntable | 1 |
| 21 | Screw M10X20 | 1 | 59 | pin Ø5x32 | 2 |
| 22 | Plunge lock level | 1 | 60 | Base | 1 |
| 23 | Bolt M5X12 | 1 | 61 | Base | 1 |
| 24 | Spindle lock button | 1 | 62 | Screw M5x10 | 4 |
| 25 | Clr clip Ø12 | 1 | 63 | Transparent | 1 |
| 26 | Spindle lock | 1 | 64 | Screw M3X10 | 1 |
| 27 | Spring | 1 | 65 | Guide rod | 2 |
| 28 | Bracket separator | 1 | 66 | Bolt Ø4x20 | 2 |
| 29 | Depth stop | 1 | 67 | Support Seat | 1 |
| 30 | Screw S14,5X70 | 2 | 68 | Position bolt | 1 |
| 31 | Nut | 1 | 69 | Screw M6X10 | 1 |
| 32 | Switch box cover | 1 | 70 | Big Wrench | 1 |
| 33 | Switch | 1 | 71 | Brake | 1 |
| 34 | Screw M4X6 | 2 | 72 | Small Wrench | 1 |
| 35 | Screw ST4X14 | 2 | 73 | Coilet chuck Ø12.7+0.01-1.27 | 1 |
| 36 | Cable clamp | 1 | 74 | Coilet chuck Ø12.7+0.01-1.27 | 1 |
| 37 | Screw ST4x20 | 2 | 75 | Guide plate | 1 |
| 38 | Brush holder cap | 2 | 76 | Roller assembly | 1 |

MAINTENANCE

⚠ CAUTION:

- Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.
- Replacing carbon brushes**
Remove and check the carbon brushes regularly. Keep the carbon brushes clean and free to slip in the holders. Both carbon brushes should be replaced at the same time. Use only identical carbon brushes.



1. Brush holder cap
2. Knob
3. Screwdriver

NOTE:

- When replacing carbon brush located on the same side as the knob, remove the knob first before unscrewing the brush holder cap.

Use a screwdriver to remove the brush holder caps. Take out the worn carbon brushes, insert the new ones and secure the brush holder caps.

⚠ CAUTION:

- Be sure to re-install the knob after inserting new carbon brush.

After replacing brushes, plug in the tool and break in brushes by running tool with no load for about 10 minutes. Then check the tool while running and electric brake operation when releasing the switch trigger.

To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by INCOO Authorized Centers,always using INCOO replacement parts.

a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.

3) Personal safety

- Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
- Use personal protective equipment. Always wear eye protection. Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energizing power tools that have the switch on invites accidents.
- Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- Dress properly. Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.

4) Power tool use and care

- Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous

and must be repaired.

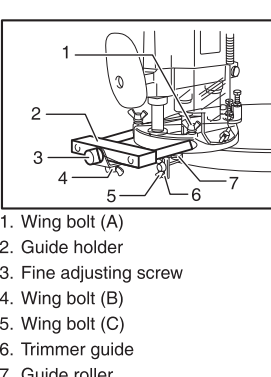
- Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- Store idle power tools out of the reach of children and do not allow persons unfamiliar with power tools and these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tools operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

5) Service

- Have your power tool serviced by a qualified repair person using only identical. This will ensure that the safety of the power tool is maintained.

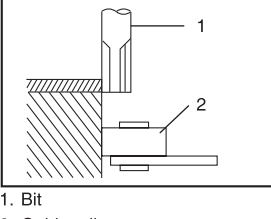
Additional Safety Warnings

- Hold power tool by insulated gripping surfaces, because the cutter may contact its own cord. Cutting a "live" wire may make exposed metal parts of the power tool "live" and shock the operator.
- Use clamps or another practical way to secure and support the workpiece to a stable platform. Holding the work by your hand or against the body leaves it unstable and may lead to loss of control.
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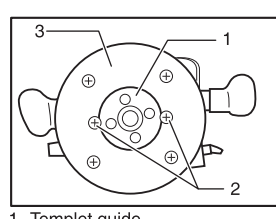


1. Wing bolt (A)
2. Guide holder
3. Fine adjusting screw
4. Wing bolt (B)
5. Trimmer guide
6. Guide roller

Install the trimmer guide on the guide holder with the wing bolt (B). Insert the guide holder into the holes in the tool base and tighten the wing bolt (A). To adjust the distance between the bit and the trimmer guide, loosen the wing bolt (B) and turn the fine adjusting screw (1.5 mm or 1/16" per turn). When adjusting the guide roller up or down, loosen the wing bolt (C). After adjusting, tighten all the wing bolts securely.

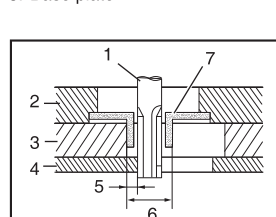


When cutting, move the tool with the guide roller riding the side of the workpiece.



1. Template guide
2. Screw
3. Base plate

To install the template guide, loosen the screws on the tool base, insert the template guide and then tighten the screws.

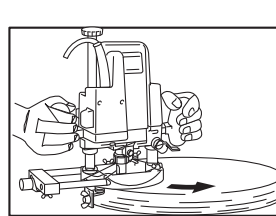


1. Bit
2. Base
3. Template
4. Workpiece
5. Distance (X)
6. Outside diameter of the template guide
7. Template guide

Secure the template to the workpiece. Place the tool on the template and move the tool with the template guide sliding along the side of the template.

NOTE:

- The workpiece will be cut a slightly different size from the template. Allow for the distance (X) between the bit and the outside of the template guide. The distance (X) can be calculated by using the following equation:
Distance (X) = (outside diameter of the template guide – bit diameter) / 2



1. Bit
2. Base
3. Template
4. Workpiece
5. Distance (X)
6. Outside diameter of the template guide
7. Template guide

Trimmer guide

Trimming, curved cuts in veneers for furniture and the like can be done easily with the trimmer guide. The guide roller rides the guide and assures a fine cut.

- Manufacturer reserves the right to change specifications without notice.
- Specifications may differ from country to country.

GENERAL SAFETY RULES

(For All Tools)

⚠ WARNING:

Read and understand all instructions. Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury.

SAVE THESE INSTRUCTIONS

Work Area

- Keep your work area clean and well lit. Cluttered benches and dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust. Power tools create sparks which may ignite the dust or fumes.
- Keep bystanders, children, and visitors away while operating a power tool. Distractions can cause you to lose control.

Electrical Safety

- Double insulated tools are equipped with a polarized plug (one blade is wider than the other). This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a polarized outlet. Do not change the plug in any way. Double insulation eliminates the need for the three wire grounded power cord and grounded power supply system.
- Do not leave the bit rotating direction and the feed direction.
- Always switch off and wait for the bit to come to a complete stop before removing the tool from workpiece.
- Do not touch the bit immediately after operation; it may be extremely hot and could burn your skin.
- Always lead the power supply cord away from the tool towards the rear.
- Do not smear the tool base carelessly with thinner, gasoline, oil or the like. They may cause cracks in the tool base.
- Draw attention to the need to use cutters of the correct sharp diameter and suitable for the speed of the tool.
- Some material contains chemicals which may be toxic. Take caution to prevent dust inhalation and skin contact. Follow material supplier safety data.

- Avoid body contact with grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is grounded.
- Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- Do not abuse the cord. Never use the cord to carry the tool or pull the plug from an outlet. Keep cord away from heat, oil, sharp edges or moving parts. Replace damaged cords immediately. Damaged cords increase the risk of electric shock.
- When operating a power tool outside, use an outdoor extension cord marked "W-A" or "W". These cords are rated for outdoor use and reduce the risk of electric shock.

Personal Safety

- Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating power tools may result in serious personal injury.
- Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts. Loose clothes, jewelry, or long hair can be caught in moving parts.
- Avoid accidental starting. Be sure switch is off before plugging in. Carrying tools with your finger on the switch or plugging in tools that have the switch on invites accidents.
- Remove adjusting keys or wrenches before turning the tool on. A wrench or a key that is left attached to a rotating part of the tool may result in personal injury.
- Do not overreach. Keep proper footing and balance at all times. Proper footing and balance enables better control of the tool in unexpected situations.
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- Do not abuse the cord. Never use the cord to carry the tool or pull the plug from an outlet. Keep cord away from heat, oil, sharp edges or moving parts. Replace damaged cords immediately. Damaged cords increase the risk of electric shock.
- When operating a power tool outside, use an outdoor extension cord marked "W-A" or "W". These cords are rated for outdoor use and reduce the risk of electric shock.
- Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating power tools may result in serious personal injury.
- Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts. Loose clothes, jewelry, or long hair can be caught in moving parts.
- Avoid accidental starting. Be sure switch is off before plugging in. Carrying tools with your finger on the switch or plugging in tools that have the switch on invites accidents.
- Remove adjusting keys or wrenches before turning the tool on. A wrench or a key that is left attached to a rotating part of the tool may result in personal injury.
- Do not overreach. Keep proper footing and balance at all times. Proper footing and balance enables better control of the tool in unexpected situations.
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