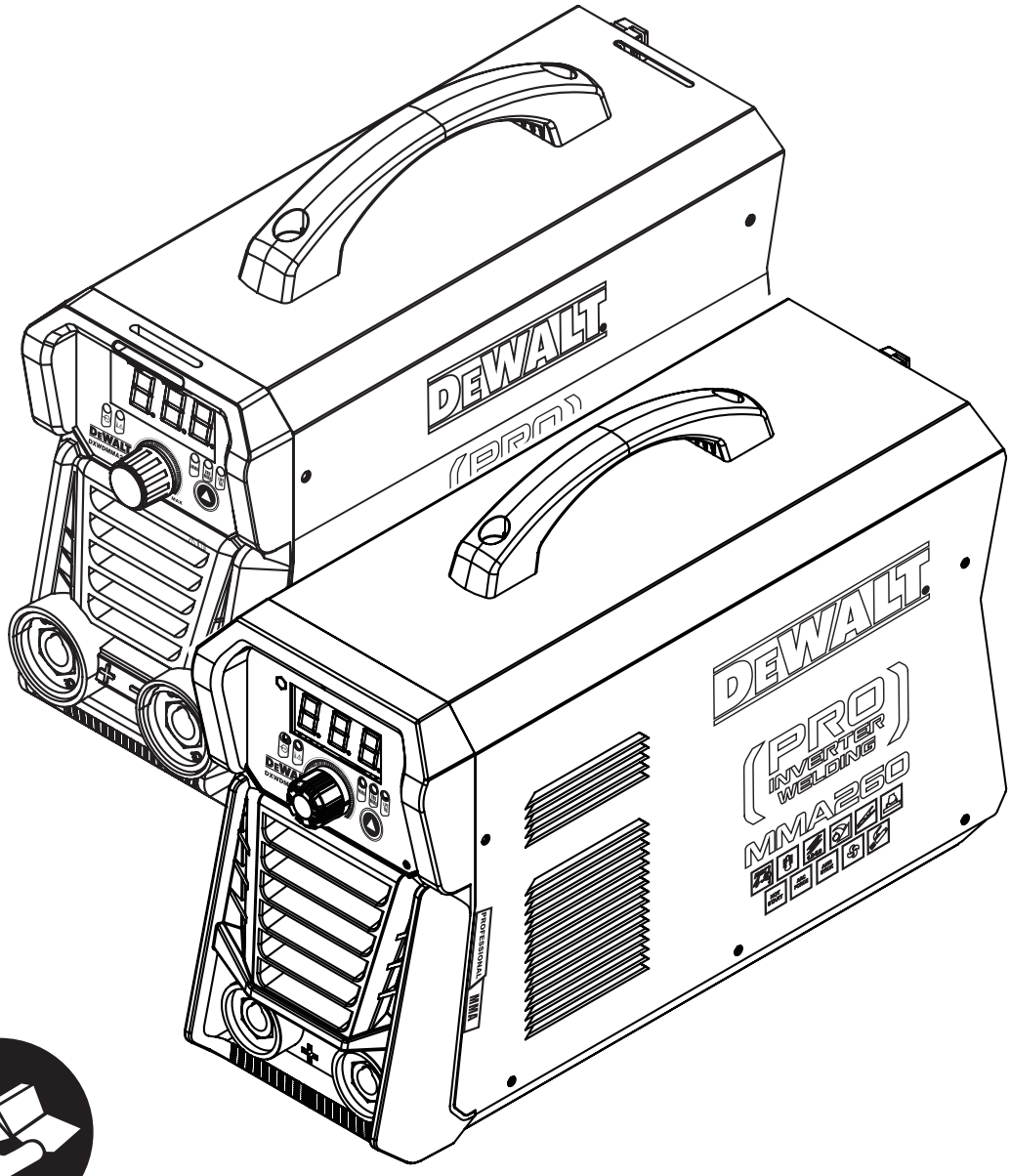
DEWALT®





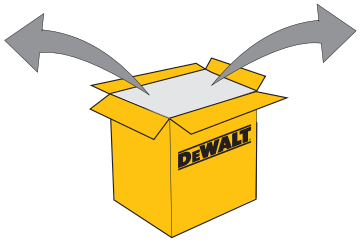
DXWDMMA220 DXWDMMA260

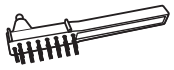
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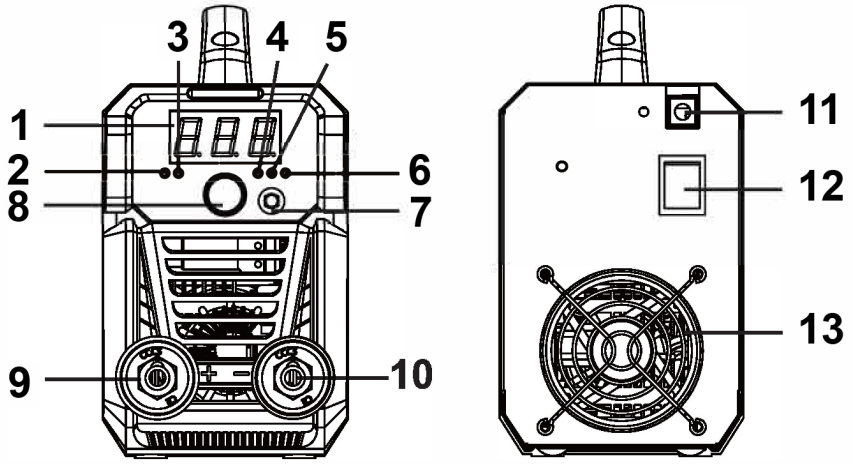
x1		Earth Clamp	300A @35% Connector 35-50
x1		Electrode Holder	200A@35% Connector 35-50
x1		Hammer Brush	

INTRODUCTION

The products DXWDMMA220 and DXWDMMA260 are inverter technology MMA welding machines. The welder is able to weld (MMA) rutile, basic, stainless steel and cast iron electrodes. The main features are:

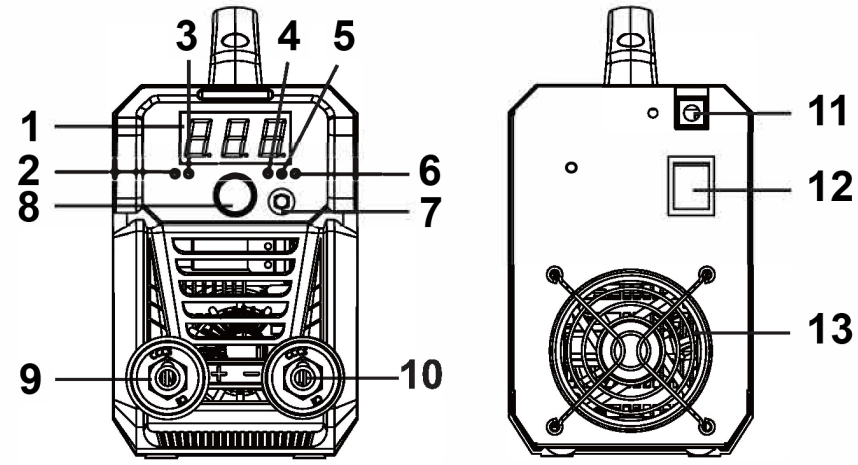
- MMA
- MMA VRD
- Lift TIG function available
- Built in arcforce and hotstart

MACHINE DESCRIPTION



DXWDMMA220

1. Display
2. Power Indicator
3. Protection Indicator
4. MMA Mode
5. MMA VRD Mode
6. Lift TIG Mode
7. Mode Selection
8. Knob
9. Positive Connector
10. Negative Connector
11. Power Cord
12. Switch
13. Fan Guard

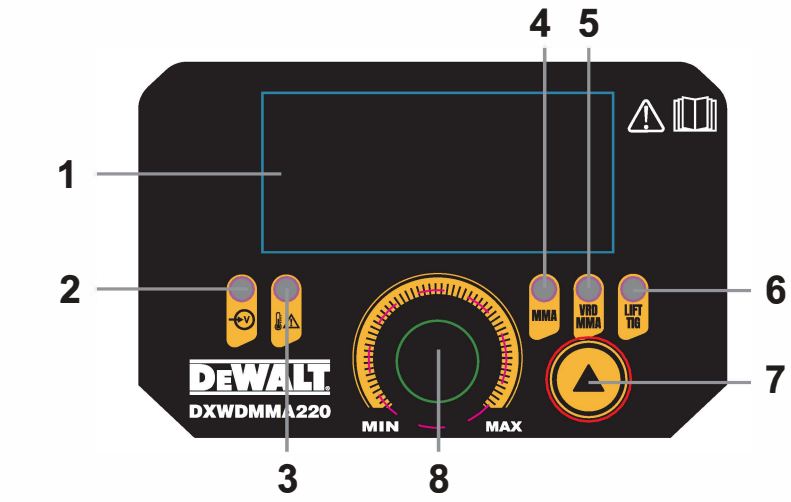


DXWDMMA260

1. Display
2. Power Indicator
3. Protection Indicator
4. MMA Mode
5. MMA VRD Mode
6. Lift TIG Mode
7. Mode Selection
8. Knob
9. Positive Connector
10. NegativeConnector
11. Power Cord
12. Switch
13. Fan Guard

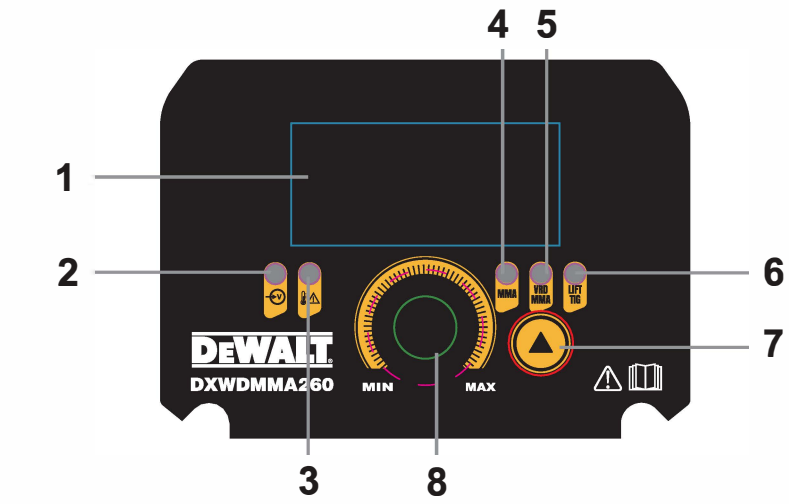
Control Panel

The machine functions are controlled by the control panel placed on the front panel. The control panel consists of 1 knob, 1 selection key, 1 display and indicators.



DXWDMMA220

1. Display
2. Power indicator
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5. MMA VRD mode
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DXWDMMA260

1. Display
2. Power indicator
3. Protection Indicator
4. MMA mode
5. MMA VRD mode
6. Lift TIG mode
7. Mode Selection
8. Knob

The installation must be made by trained personnel in compliance to the standard IEC 60974-9 and the current legislation. The input voltage must match the voltage indicated on the technical plate located on the product. When assembling a socket, make sure it is matching the input voltage and the technical data stated on the technical plate and that the yellow / green cord is connected to the ground pin. The socket to which is connected must have the ground connection. Lifting the machine must be carried out through the eyebolts present on the top of the product.

MMA WELDING

This welding machine also offers the possibility of welding coated electrodes.
Connect the ground clamp connector and that of the electrode holder clamp to the connectors of the device, choosing the polarity (direct or reverse) according to the coating of the electrodes (for further information, consult the data on the electrode packaging). Connect the ground clamp to the piece to be welded and clamp the electrode to the electrode holder clamp. Connect the power cable to the mains and turn on the welding machine using on/off switch on the rear panel. Select MMA welding mode (4) using the key (7) and set the welding current (8) according to the type of electrode selected. As soon as the MMA function is activated, the no-load voltage is present between the output poles (indicated on the data label).
The no-load voltage can be reduced to 9V for safety reasons by selecting the MMA VRD function.

Lift TIG WELDING

LIFT-TIG function can be activated via selecting Lift TIG function (6) using the key (7). TIG DC welding can be started without HF arc ignition. In sensitive environments where high frequency used for arc ignition can cause disturbance it is advisable to use this function. The arc now starts by touching the workpiece with tungsten electrode.

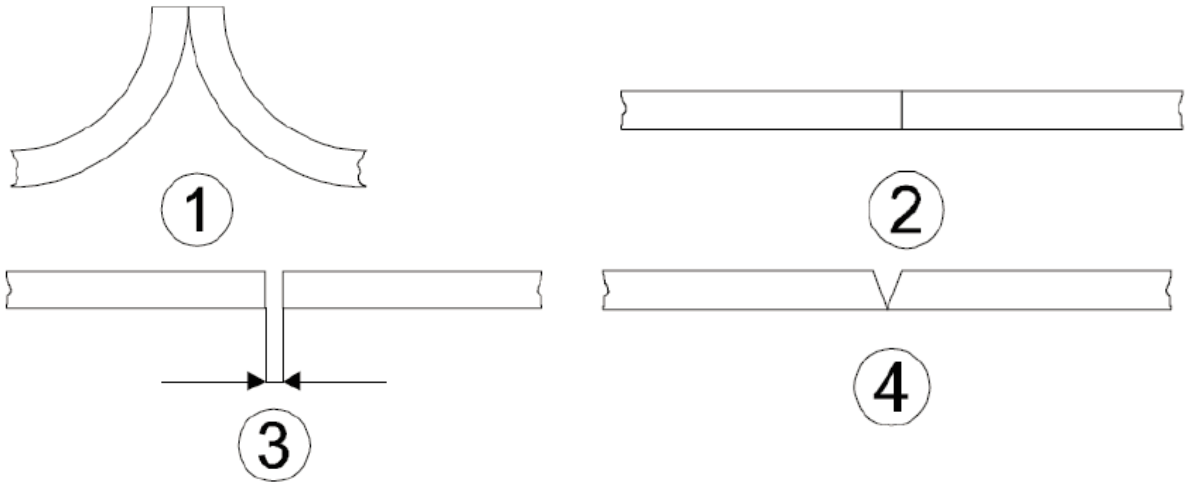
1. Plug the Ground Clamp cable into Positive Socket. Twist clockwise all the way to lock in place. Connect the Clamp to the work piece. Ensure that it has a good connection to the work piece and is connected on clean, bare metal (not rusty or painted.)
2. Plug the TIG torch into the Negative Socket. Connect the gas tube to gas cylinder.
   Remark: Use 100% argon gas when TIG welding.
3. Plug the machine to a properly grounded 220VAC outlet.
4. Turn on the Power Switch 'ON' on the back panel. The Power Indicator on the front panel will light up.
5. Toggle the welding mode switch on the front panel to TIG mode.
6. Fix the tungsten electrode so that it protrudes approximately 6mm from the torch nozzle.
   Remark: Ensure the TIG torch is safely away from all the conductive materials.
7. Turn on the gas at the gas regulator, then open the valve on the torch handle, check for gas flow and adjust flow rate as needed.
8. Initiate the weld arc with a lift arc technique.

THERMAL PROTECTION

Thermal protection is built in machine. If the machine overheats, thermal fuse will prevent further use and indicator (3) will light up. Please wait for machine's temperature to drop to normal. Note the machine must be left switched on for the fan to keep running and allow faster cooling.

WELDING GUIDELINES

Welding joint forms



MAINTENANCE

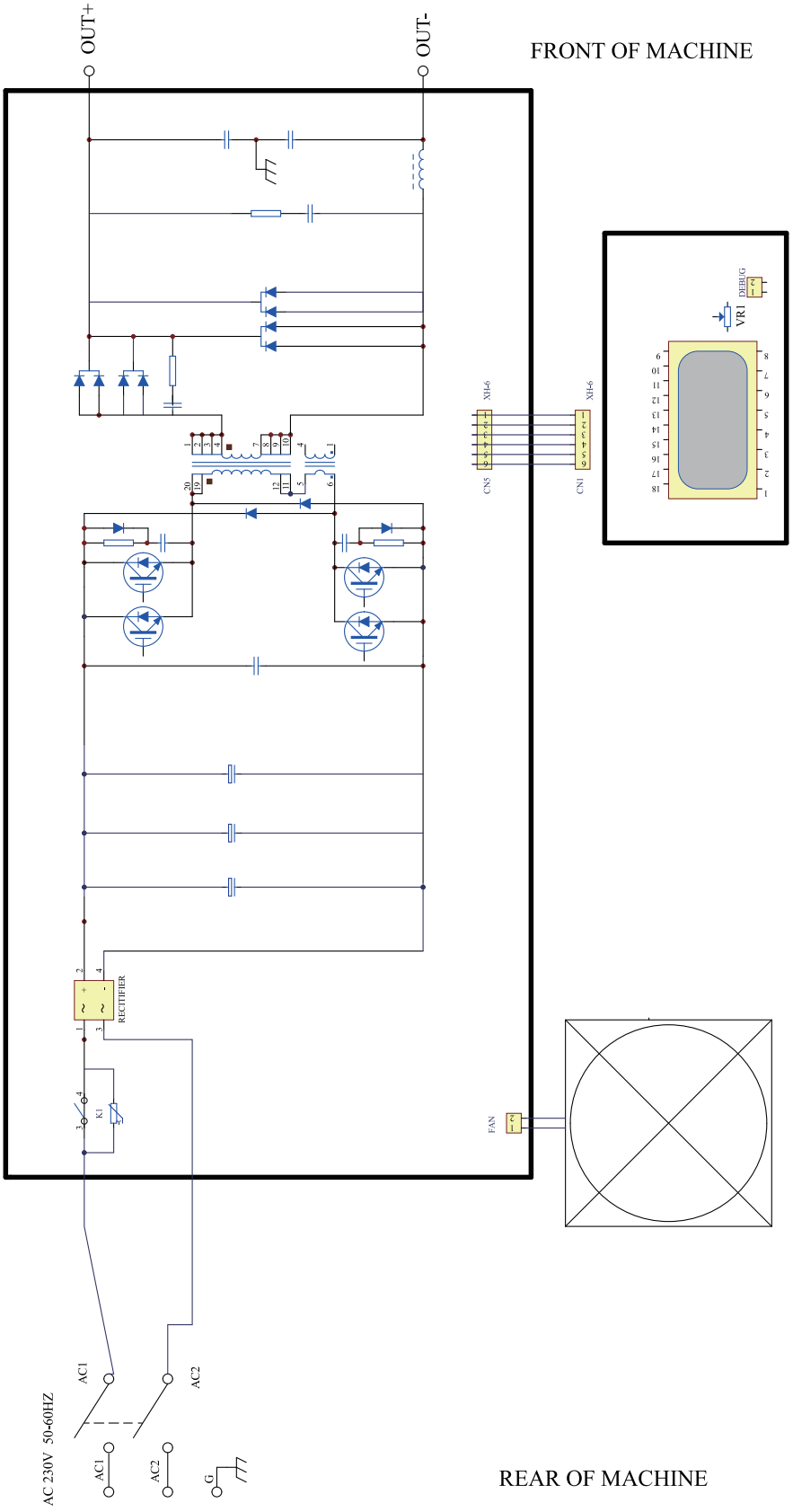
Refer all servicing to qualified personnel following the standard reference (IEC 60974-4).

TROUBLESHOOTING

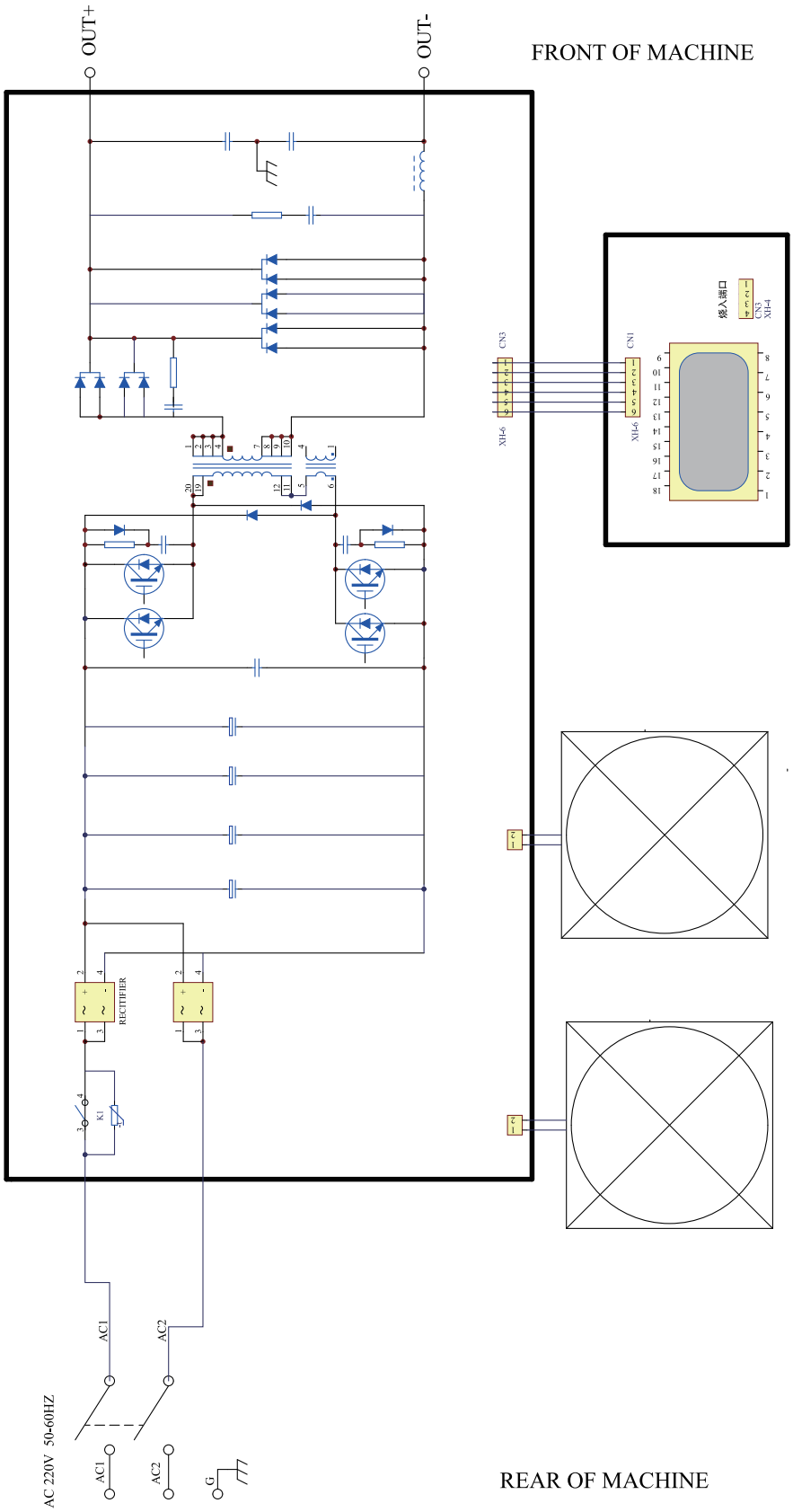
Fault	**Causes**	**Remedies**
The machine suddenly stops working after long use (F01)	The machine is overheated due to excessive use and thermal protection intervened	Wait until the temperature LED turns off then welding can be restarted.
During the welding, the operator feels a tingling in the hand.	Defective electrical ground system	Check the plug and grounding system of the power supply.
Arc off	Poor contact between earth clamp and workpiece	-) Tighten the earth clamp and check the work piece surface -) Clean or replace electrode and gas nozzles
Your unit does not weld correctly.	Polarity error	Check the torch or electrode holder connection (+ or -)
TIG		
Unstable arc	- Incorrect tungsten electrode - Too high gas flow rate	- Use a tungsten electrode with the correct size - Reduce gas flow rate
The electrode melts	Polarity error	Check that the earth clamp is really connected to “+”

(I) Schema Elettrico
(GB) Electrical Schema
(F) Schéma Électrique
(E) Esquema Eléctrico
(PT) Esquema Elétrico
(D) Schaltplan
(NL) Elektrische Schema
(NO) Elektrisk Schema
(SE) Elektriskt schema
(DK) Elektrisk ordning
(FIN) Electric skeema
(RU) диаграмма
(PL) Schemat Blokowy Elektrischschema
(GR) Ηλεκτρικό Σχήμα
(CZ) Elektrická schéma
(SL) Elektrické schéma
(SK) Elektrická schéma
(LV) Elektriskā shēma
(EE) Rihma Paigaldamine Seadme
(LT) Elektriniai schema
(TR) Elektrik Şema
(SA) مخطط الكهربائية
(BO) Električna shema
(HR) Električna shema
(MAK) Електрична шема
(RO) Schema electrică
(BG) Електрическа схема

DXWDMMA220

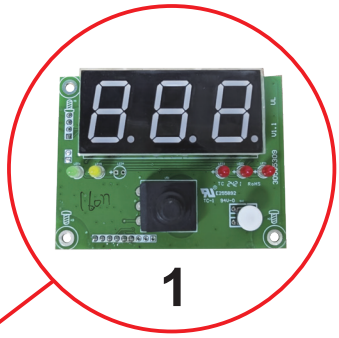


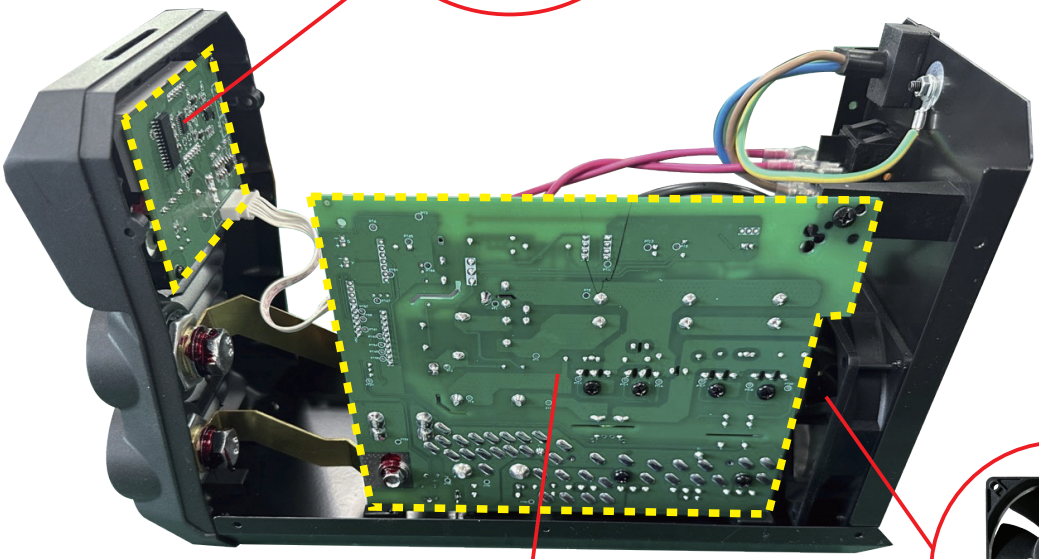
DXWDMMA260


OUT+
OUT-
FRONT OF MACHINE
CN3
XH-6
CN1
XH-6
焊入插口
CN3
XH-4
RECTIFIER
K1
AC1
AC2
AC 220V 50-60HZ
AC1
AC2
G
REAR OF MACHINE

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(GB) Spare Parts List
(F) Liste pieces detachees
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(PT) Lista Peças de reposição
(D) Lijst van reserve-onderdelen
(NL) Ersatztelliste
(NO) Reservedeler List
(SE) Reservdelslista
(FIN) Varaosaluettelo
(RU) Список запасных частей
(PL) Lista części zamiennych
(GR) Κατάλογος ανταλλακτικών
(CZ) Seznam náhradních dílů
(SK) Zoznam náhradných dielov
(SL) Seznam Rezervni deli
(LV) Rezerves daļu saraksts
(EE) Varuosade nimekiri
(LT) Atsarginės dalys sąrašas
(TR) Yedek parça listesi
(SA) قائمة قطع غيار
(BO) Spisak rezervnih delova
(HR) Popis rezervnih dijelova
(MAK) Содржина на резервни делови
(RO) Lista de piese de schimb
(BG) Списък с резервни части

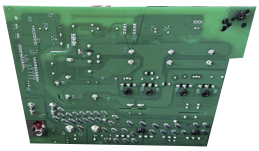
DXWDMMA220

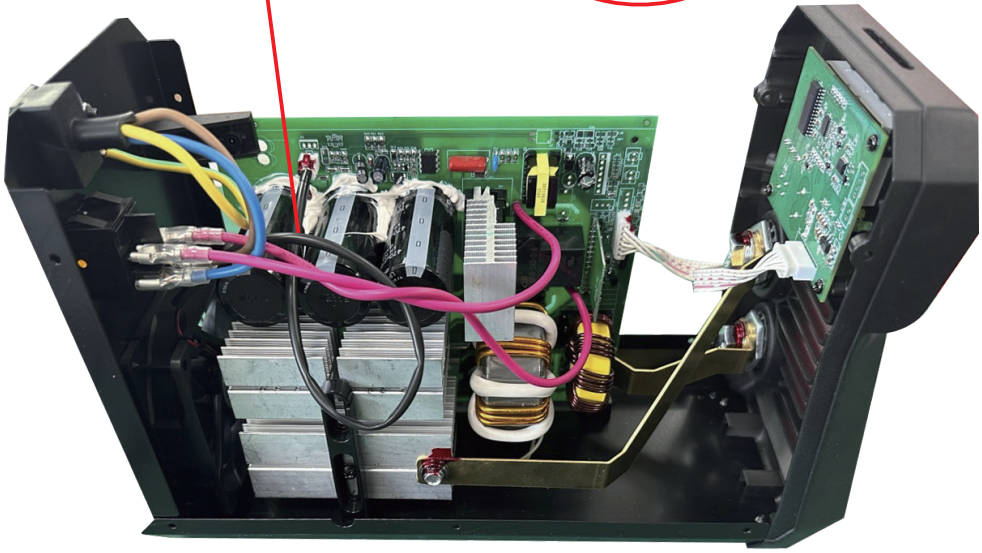










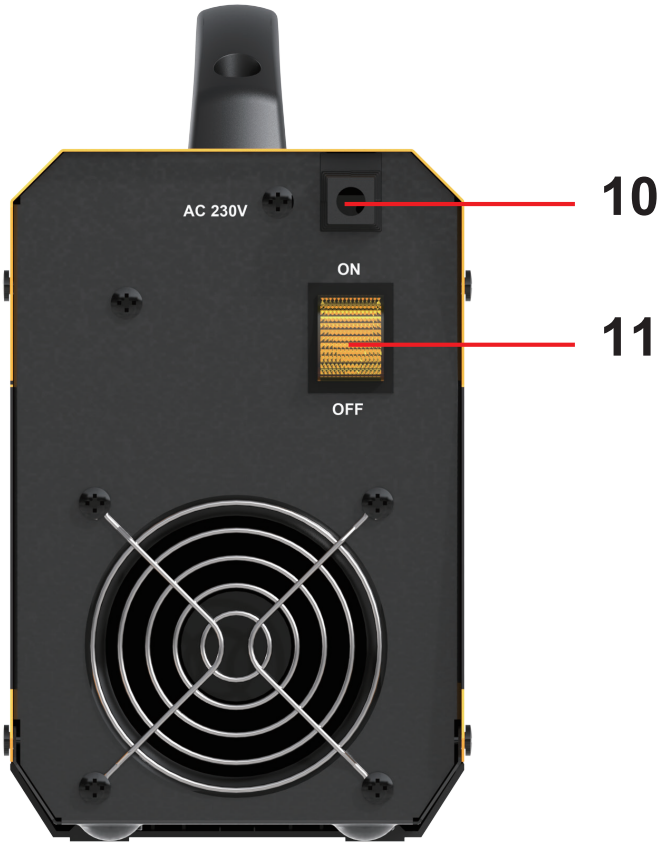




No	Desc	Code	pcs per box
1	I – Scheda display GB – Display board F – Tableau d'affichage électronique E – Tablero de visualización electrónico PT – Placa de exposição D – Anzeigetafel NL – Displayscherm NO – Skjermkort SE – Displaykort FIN – Näyttölevy RU – Табло PL – Wyświetlacz GR – Πίνακας επίδειξης CZ – Zobrazovací jednotka SK – Displej SL – Prikazna plošča LV – Ekrāns EE – Ekraanilaud LT – Ekranas lenta TR – Ekran tahtası SA – عرض المجلس BO – Display board HR – Ploča zaslona MAK – дисплej одбор RO – Placa afișată BG – Дисплейна дъска		1
2	I – Ventola GB – Fan F – Ventilateur E – Ventilador PT – Ventilador D – Ventilator NL – Ventilator NO – Fan SE – Fläkt FIN – Tuuletin RU – Поклонник PL – Wentylator GR – Ανεμιστήρας CZ – Fanoušek SK – Ventilátor SL – Fan LV – Ventilators EE – Fänn LT – Ventiliatorius TR – fan SA – معجب BO – Fan HR – Ventilator MAK – Навивач RO – Ventilator BG – фен		1
3	GB – Capacitor		1
4	I – Scheda pricipale GB – Main board F – Carte électronique principale E – Tablero electrónico principal PT – Placa principal D – Hauptplatine NL – Hoofdbord NO – Hovedkort SE – Moderkort FIN – Päälevy RU – Основная доска PL – Płyta główna GR – Κύριο συμβούλιο CZ – Hlavní deska SK – Hlavná doska SL – Glavna tabla LV – Galvenā pārvalde EE – Põhiplaat LT – Pagrindinė plokštė TR – Ana kurulu SA – اللوحة الرئيسية BO – Glavni odbor HR – Matična ploča MAK – Главен одбор RO – Placa principală BG – Основен борд		1

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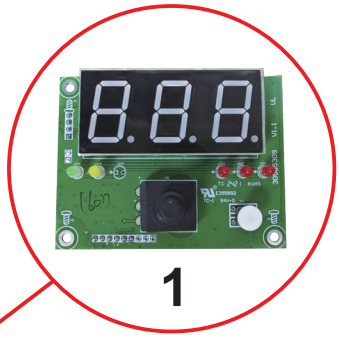


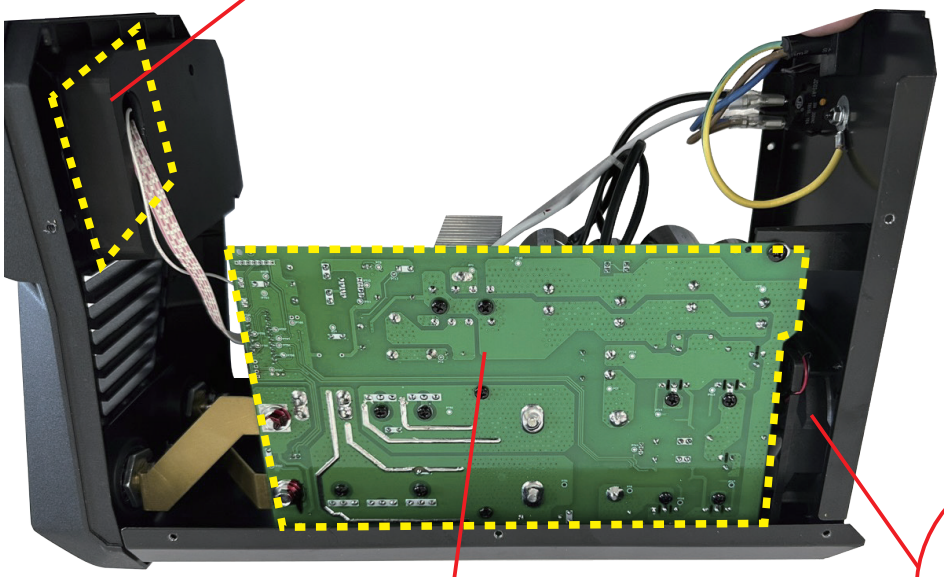


5	I – Maniglia + supporto in plastica GB – Handle + plastic holder F – Poignée + support plastique E – Manija + soporte de plástico PT – Punho + suporte de plástico D – Griff + Kunststoffhalter NL – Handvat + plastic houder	NO – Håndtak + plastholder SE – Handtag + plasthållare FIN – Kahva + muovipidike RU – Ручка + пластиковый держатель PL – Uchwyt + plastikowy uchwyt GR – Λαβή + πλαστική υποδοχή CZ – Rukojeť + plastový držák	SK – Rukoväť + plastový držiak SL – Ročaj + držalo za plastiko LV – Rokturis + plastmasas turētājs EE – Käepide + plastist hoidja LT – Rankena + plastikinis laikiklis TR – Kolu + plastik tutucu SA – مقبض + حامل بلاستيك	BO – Rukohvat + držač za plastiku HR – Držač + plastični držač MAK – Рачка + пластичен држач RO – Maner + suport de plastic BG – Дръжка + пластмасов държач		**1**
6	I – Pannello anteriore / posteriore in plastica GB – Plastic front/rear panel F – Panneau avant / arrière en plastique E – Panel delantero / trasero de plástico PT – Frente de plástico / painel traseiro D – Kunststoff-Front- / Rückwand NL – Kunststof voor / achterpaneel	NO – Plast front / bakplate SE – Plast fram / bakpanel FIN – Muovi etu- / takapaneeli RU – Пластмассовая передняя/задняя панель PL – Plastikowy panel przedni / tylny GR – Πλαστικό μπροστινό / πίσω πλαίσιο CZ – Plastový přední / zadní panel	SK – Plastový predný / zadný panel SL – Plastična sprednja / zadnja plošča LV – Plastmasas priekšējais/ aizmugurējais panelis EE – Plastist esi / tagapaneel LT – Plastikinis priekinis / galinis skydelis TR – Plastik ön / arka panel SA – لوحة أمامية / خلفية بلاستيكية	BO – Plastični prednji / zadnji panel HR – Plastična prednja / stražnja ploča MAK – Пластични предни / задни панели RO – Panou frontal din plastic / spate BG – Пластмасов преден / заден панел		**1**
7	I – Connettore della corrente di saldatura GB – Welding current connector F – Connecteur de courant de soudage E – Conector de corriente de soldadura PT – Conector de corrente de soldagem D – Schweißstromstecker NL – Lasstroomconnector	NO – Sveisestrømkontakt SE – Svetsströmskontakt FIN – Hitsausvirtapistoke RU – Разъем сварочного тока PL – Złącze prądu spawania GR – Συνδετήρας ρεύματος συγκόλλησης CZ – Konektor svařovacího proudu	SK – Konektor zváracieho prúdu SL – Konektor varilnega toka LV – Metināšanas strāvas savienotājs EE – Keevitusvoolukontakt LT – Suvirinimo srovės jungtis TR – Kaynak akımı konnektörü SA – موصل اللحام الحالي	BO – Priključak struje za zavarivanje HR – Priključak struje zavarivanja MAK – Приклучок за заварување RO – Conector de curent de sudură BG – Съединител за заваръчен ток		**1**
8	I – Mantello superiore GB – Upper mantle F – Manteau supérieur E – Manto superior PT – Manto superior D – Oberer Mantel NL – Bovenmantel	NO – Øverste mantel SE – Övre mantel FIN – Ylävaipas RU – Верхняя мантия PL – Górny płaszcz GR – Άνω μανδύα CZ – Horní plášť	SK – Horný plášť SL – Zgornja plašč LV – Augšējā mētelis EE – Ülaosa mantlit LT – Viršutinė mantija TR – Üst manto SA – عباءة العلوي	BO – Gornja kapa HR – Gornji plašt MAK – Горна мантија RO – Mantle superioară BG – Горна мантия		**1**
9	I – Pannello DX-SX GB – DX-SX panel F – Panneau DX-SX E – Panel DX-SX PT – Painel DX-SX D – DX-SX-Panel NL – DX-SX-paneel	NO – DX-SX panel SE – DX-SX panel FIN – DX-SX paneeli RU – Панель DX-SX PL – Panel DX-SX GR – Πάνελ DX-SX CZ – Panel DX-SX	SK – Panel DX-SX SL – DX-SX plošča LV – DX-SX panelis EE – DX-SX paneel LT – DX-SX skydelis TR – DX-SX paneli SA – لوحة DX-SX	BO – DX-SX panel HR – DX-SX ploča MAK – DX-SX панел RO – panou DX-SX BG – DX-SX панел		**1**
10	I – Cavo di alimentazione GB – Supply cable F – Câble d'alimentation E – Cable de suministro PT – Cabo de alimentação D – Versorgungskabel NL – Voedingskabel	NO – Forsyningskabel SE – Matningskabel FIN – Toimituskaapeli RU – Кабель питания PL – Kabel zasilający GR – Καλώδιο τροφοδοσίας CZ – Napájecí kabel	SK – Napájací kábel SL – Napajalni kabel LV – Piegādes kabelis EE – Toitekaabel LT – Tiekimo kabelis TR – Besleme kablosu SA – كابل العرض	BO – Kabl za napajanje HR – Opskrbni kabel MAK – Кабел за напојување RO – Cablu de alimentare BG – Кабел за захранване		**1**
11	I – Interruttore di alimentazione GB – Power switch F – Interrupteur E – Interruptor de alimentación PT – Interruptor de alimentação D – Stromschalter NL – Stroomschakelaar	NO – Strømbryteren SE – Strömbrytare FIN – Virtakytkin RU – Выключатель PL – Przycisk zasilania GR – Διακόπτης ρεύματος CZ – Vypínač	SK – Vypínač SL – Stikalo za vklop LV – Strāvas slēdzis EE – Toitelüliti LT – Maitinimo jungiklis TR – Güç düğmesi SA – مفتاح التشغيل	BO – Prekidač HR – Prekidač za napajanje MAK – Прекинувач RO – Întrerupător BG – Превключвател на захранването		**1**

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(RO) Lista de piese de schimb
(BG) Списък с резервни части

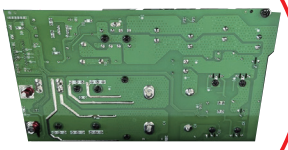
DXWDMMA260

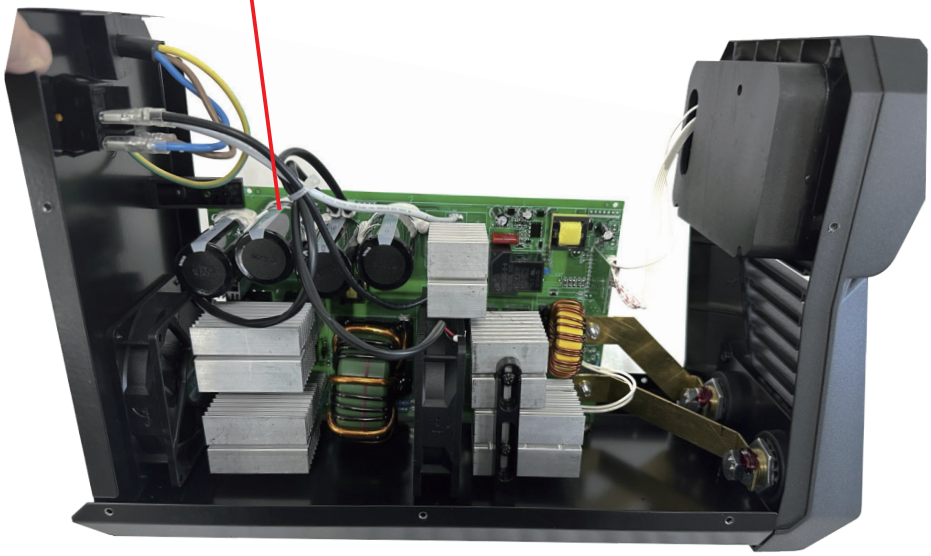










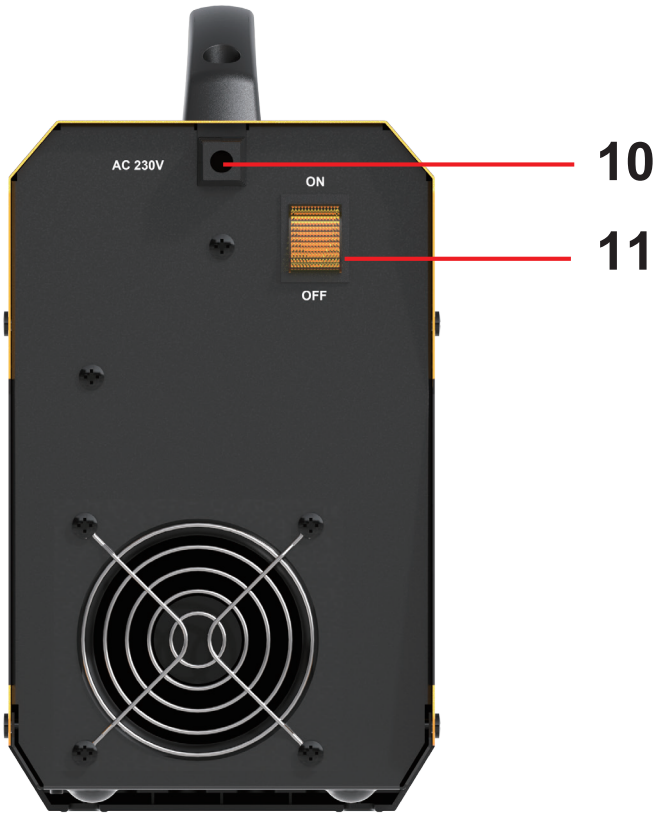




No	Desc	Code	pcs per box
1	I – Scheda display GB – Display board F – Tableau d'affichage électronique E – Tablero de visualización electrónico PT – Placa de exposição D – Anzeigetafel NL – Displayscherm NO – Skjermkort SE – Displaykort FIN – Näyttölevy RU – Табло PL – Wyświetlacz GR – Πίνακας επίδειξης CZ – Zobrazovací jednotka SK – Displej SL – Prikazna plošča LV – Ekrāns EE – Ekraanilaud LT – Ekranas lenta TR – Ekran tahtası SA – عرض المجلس BO – Display board HR – Ploča zaslona MAK – дисплеј одбор RO – Placa afișată BG – Дисплейна дъска	AW53150SP	1
2	I – Ventola GB – Fan F – Ventilateur E – Ventilador PT – Ventilador D – Ventilator NL – Ventilator NO – Fan SE – Fläkt FIN – Tuuletin RU – Поклонник PL – Wentylator GR – Ανεμιστήρας CZ – Fanoušek SK – Ventilátor SL – Fan LV – Ventilators EE – Fänn LT – Ventiliatorius TR – fan SA – معجب BO – Fan HR – Ventilator MAK – Навивач RO – Ventilator BG – фен	AW53151SP	1
3	GB – Capacitor		1
4	I – Scheda pricipale GB – Main board F – Carte électronique principale E – Tablero electrónico principal PT – Placa principal D – Hauptplatine NL – Hoofdbord NO – Hovedkort SE – Moderkort FIN – Päälevy RU – Основная доска PL – Płyta główna GR – Κύριο συμβούλιο CZ – Hlavní deska SK – Hlavná doska SL – Glavna tabla LV – Galvenā pārvalde EE – Põhiplaat LT – Pagrindinė plokštė TR – Ana kurulu SA – اللوحة الرئيسية BO – Glavni odbor HR – Matična ploča MAK – Главен одбор RO – Placa principală BG – Основен борд	AW53153SP	1

- (I) Elenco pezzi di ricambio
- (GB) Spare Parts List
- (F) Liste pieces detachees
- (E) Lista Piezas de Repuesto
- (PT) Lista Peças de reposição
- (D) Lijst van reserve-onderdelen
- (NL) Ersatztelliste
- (NO) Reservedeler List
- (SE) Reservdelslista
- (FIN) Varaosaluettelo
- (RU) Список запасных частей
- (PL) Lista części zamiennych
- (GR) Κατάλογος ανταλλακτικών
- (CZ) Seznam náhradních dílů
- (SK) Zoznam náhradných dielov
- (SL) Seznam Rezervni deli
- (LV) Rezerves daļu saraksts
- (EE) Varuosade nimekiri
- (LT) Atsarginės dalys sąrašas
- (TR) Yedek parça listesi
- (SA) قائمة قطع غيار
- (BO) Spisak rezervnih delova
- (HR) Popis rezervnih dijelova
- (MAK) Содржина на резервни делови
- (RO) Lista de piese de schimb
- (BG) Списък с резервни части





5	I – Maniglia + supporto in plastica GB – Handle + plastic holder F – Poignée + support plastique E – Manija + soporte de plástico PT – Punho + suporte de plástico D – Griff + Kunststoffhalter NL – Handvat + plastic houder	NO – Håndtak + plastholder SE – Handtag + plasthållare FIN – Kahva + muovipidike RU – Ручка + пластиковый держатель PL – Uchwyt + plastikowy uchwyt GR – Λαβή + πλαστική υποδοχή CZ – Rukojeť + plastový držák	SK – Rukoväť + plastový držiak SL – Ročaj + držalo za plastiko LV – Rokturis + plastmasas turētājs EE – Käepide + plastist hoidja LT – Rankena + plastikinis laikiklis TR – Kolu + plastik tutucu SA – مقبض + حامل بلاستيك	BO – Rukohvat + držač za plastiku HR – Držač + plastični držač MAK – Рачка + пластичен држач RO – Maner + suport de plastic BG – Дръжка + пластмасов държач		**1**
6	I – Pannello anteriore / posteriore in plastica GB – Plastic front/rear panel F – Panneau avant / arrière en plastique E – Panel delantero / trasero de plástico PT – Frente de plástico / painel traseiro D – Kunststoff-Front- / Rückwand NL – Kunststof voor / achterpaneel	NO – Plast front / bakplate SE – Plast fram / bakpanel FIN – Muovi etu- / takapaneeli RU – Пластмассовая передняя/задняя панель PL – Plastikowy panel przedni / tylny GR – Πλαστικό μπροστινό / πίσω πλαίσιο CZ – Plastový přední / zadní panel	SK – Plastový predný / zadný panel SL – Plastična sprednja / zadnja plošča LV – Plastmasas priekšējais/ aizmugurējais panelis EE – Plastist esi / tagapaneel LT – Plastikinis priekinis / galinis skydelis TR – Plastik ön / arka panel SA – لوحة أمامية / خلفية بلاستيكية	BO – Plastični prednji / zadnji panel HR – Plastična prednja / stražnja ploča MAK – Пластични предни / задни панели RO – Panou frontal din plastic / spate BG – Пластмасов преден / заден панел		**1**
7	I – Connettore della corrente di saldatura GB – Welding current connector F – Connecteur de courant de soudage E – Conector de corriente de soldadura PT – Conector de corrente de soldagem D – Schweißstromstecker NL – Lasstroomconnector	NO – Sveisestrømkontakt SE – Svetsströmskontakt FIN – Hitsausvirtapistoke RU – Разъем сварочного тока PL – Złącze prądu spawania GR – Συνδετήρας ρεύματος συγκόλλησης CZ – Konektor svařovacího proudu	SK – Konektor zváracieho prúdu SL – Konektor varilnega toka LV – Metināšanas strāvas savienotājs EE – Keevitusvoolukontakt LT – Suvirinimo srovės jungtis TR – Kaynak akımı konnektörü SA – موصل اللحام الحالي	BO – Priključak struje za zavarivanje HR – Priključak struje zavarivanja MAK – Приклучок за заварување RO – Conector de curent de sudură BG – Съединител за заваръчен ток		**1**
8	I – Mantello superiore GB – Upper mantle F – Manteau supérieur E – Manto superior PT – Manto superior D – Oberer Mantel NL – Bovenmantel	NO – Øverste mantel SE – Övre mantel FIN – Ylävaipas RU – Верхняя мантия PL – Górny płaszcz GR – Άνω μανδύα CZ – Horní plášť	SK – Horný plášť SL – Zgornja plašč LV – Augšējā mētelis EE – Ülaosa mantlit LT – Viršutinė mantija TR – Üst manto SA – عباءة العلوي	BO – Gornja kapa HR – Gornji plašt MAK – Горна мантија RO – Mantle superioară BG – Горна мантия		**1**
9	I – Pannello DX-SX GB – DX-SX panel F – Panneau DX-SX E – Panel DX-SX PT – Painel DX-SX D – DX-SX-Panel NL – DX-SX-paneel	NO – DX-SX panel SE – DX-SX panel FIN – DX-SX paneeli RU – Панель DX-SX PL – Panel DX-SX GR – Πάνελ DX-SX CZ – Panel DX-SX	SK – Panel DX-SX SL – DX-SX plošča LV – DX-SX panelis EE – DX-SX paneel LT – DX-SX skydelis TR – DX-SX paneli SA – لوحة DX-SX	BO – DX-SX panel HR – DX-SX ploča MAK – DX-SX панел RO – panou DX-SX BG – DX-SX панел		**1**
10	I – Cavo di alimentazione GB – Supply cable F – Câble d'alimentation E – Cable de suministro PT – Cabo de alimentação D – Versorgungskabel NL – Voedingskabel	NO – Forsyningskabel SE – Matningskabel FIN – Toimituskaapeli RU – Кабель питания PL – Kabel zasilający GR – Καλώδιο τροφοδοσίας CZ – Napájecí kabel	SK – Napájací kábel SL – Napajalni kabel LV – Piegādes kabelis EE – Toitekaabel LT – Tiekimo kabelis TR – Besleme kablosu SA – كابل العرض	BO – Kabl za napajanje HR – Opskrbni kabel MAK – Кабел за напојување RO – Cablu de alimentare BG – Кабел за захранване		**1**
11	I – Interruttore di alimentazione GB – Power switch F – Interrupteur E – Interruptor de alimentación PT – Interruptor de alimentação D – Stromschalter NL – Stroomschakelaar	NO – Strømbryteren SE – Strömbrytare FIN – Virtakytkin RU – Выключатель PL – Przycisk zasilania GR – Διακόπτης ρεύματος CZ – Vypínač	SK – Vypínač SL – Stikalo za vklop LV – Strāvas slēdzis EE – Toitelüliti LT – Maitinimo jungiklis TR – Güç düğmesi SA – مفتاح التشغيل	BO – Prekidač HR – Prekidač za napajanje MAK – Прекинувач RO – Întrerupător BG – Превключвател на захранването		**1**

(I) Dati Tecnici Saldatrici
(GB) Welding Machine Technical Data
(F) Données Techniques du Poste a Souder
(E) Datos Técnicos de la Soldadora
(PT) Dados Técnicos do Aparelho de soldar
(D) Technische Daten Schweissmaschine
(NL) Lassen Machine Technische gegevens
(NO) Sveiseapparat Tekniske data
(SE) Svetsmaskin Tekniska data
(DK) Tekniske data Welder
(FIN) Hitsauskone Tekniset tiedot
(RU) Сварочный аппарат Технические данные
(PL) Dane Techniczne
(GR) Τεχνικά δεδομένα μηχάνημα συγκόλλησης
(CZ) Technické údaje svařovacího stroje
(SK) Technické údaje zvárania
(SL) Varilni stroj Tehnični podatki
(LV) Tehniskie dati
(EE) Tehnilised andmed
(LT) Suvirinimo staklės Techniniai
(TR) Kaynak Makina Teknik
(SA) آلة لحام البيانات الفنية
(BO) Tehnički podaci aparata za zavarivanje
(HR) Tehnički podaci aparata za zavarivanje
(MAK) Технички податоци на машината за заварување
(RO) Masini de sudat Date tehnice
(BG) Технически данни за заваръчна машина

MOD	Ph	$I_{2\ max}$ [A] - X%	W x H x L [mm]	Kg [Kg]
DXWDMMA220	1~ 230V 50-60 Hz	160A-20%	132x240x320	3,7

MOD	Ph	$I_{2\ max}$ [A] - X%	W x H x L [mm]	Kg [Kg]
DXWDMMA260	1~ 230V 50-60 Hz	200A-20%	160x300x400	5,1

(I) Tabella di scelta della corrente di saldatura in funzione dell'elettrodo (per saldatore inesperto)
(GB) Table for selection of the welding current according to the electrode (unskilled welder)
(F) Tableau de selection de l'intensite de courant suivant le diametre d'electrodes (soudeur sans expérience)
(E) Esquema de selección de la soldadura en función del electrodo (soldador inexperto)
(PT) Tabela por escolha da corrente de soldadura de acordo com o eléctrodo (soldador não qualificado)
(D) Tabelle zur elektrodengerechten Wahl des Schweißstromes (unerfahrener Schweißer)
(NL) Tafel voor selectie van de lasstroom naar de elektrode (ongeschoolde lasser)
(NO) Tabell for valg av sveisestrøm i henhold til elektroden (ufaglært sveiser)
(SE) Tabell för val av svetsström till in enlighet med elektroden (icke utbildade svetsare)
(DK) Tabel til valg af svejsestrømmen ifølge elektroden (ufaglært svejsemaskine)
(FIN) Taulukko hitsausvirran valintaan elektrodin mukaan (kokematon hitsaaja)
(RU) Таблица выбора сварочного тока согласно типу используемого электрода (для неквалифицированного сварщика)
(PL) Tabela wyboru prądu spawania zgodnie z użytą elektrodą
(GR) Πίνακας για την επιλογή του ρεύματος συγκόλλησης σύμφωνα με το ηλεκτρόδιο (ανειδίκευτος συγκολλητής)
(CZ) Tabulka pro výběr svařovacího proudu podle elektrody (nekvalifikovaná svářečka)
(SK) Tabuľka pre výber zváracieho prúdu v závislosti na elektróde (nekvalifikovaní zváračka)
(SL) Tabela za izbiro varilnega toka po elektrodo (nekvalificirani varilec)
(LV) Tabula izvēlei metināšanas strāvu saskaņā ar elektrodu (nekvalificēts metinātājs)
(EE) Tabel valiku keevitusvool vastavalt elektroodi (oskusteta keevitaja)
(LT) Stalo atrankos suvirinimo srovės pagal elektrodo (nekvalifikuoti suvirintojas)
(TR) Elektrodun göre kaynak akımının seçimi için Tablo (vasıfsız kaynakçı)
(SA) الجدول لاختيار لحام الحالي وفقا لالقطب (لحام غير المهرة)
(BO) Tablica za izbor struje zavarivanja u skladu sa elektrodom
(HR) Tablica za odabir struje zavarivanja u skladu s elektrodom
(MAK) Табела за избор на заварувачка струја во согласност со типот на електродата (неквалификуван заварувач)
(RO) Tabel pentru selectarea curentului de sudură în funcție de electrod (sudor necalificat)
(BG) Таблица за избор на заваръчен ток съгласно електрод (неквалифициран заварчик)

MMA WELDING

Electrode size [mm]	1,6	2,0	2,5	3,2	4,0	5,0
Rutile AWS E6013	30-55A	45-70A	50-100A	80-130A	120-200A	150-250A
BASIC AWS E7018	50-75A	60-100A	70-120A	110-150A	140-200A	190-260A
Stainless Steel AWS E308	25-35A	30-60A	40-80A	70-100A	90-140A	
Cast Iron AWS E307			40-80A	70-100A	80-140A	90-170A

TIG WELDING

Tungsten Φ mm	Welding Current (A)
1.6mm	15-130A
2.0mm	15-180A
2.4mm	15-200A
2.4mm	15-230A

NOTES

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